



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAY 23 2018

D206-628-036
Job Sheet 177970



003554

Part No: D206-628-036

Job Qty: 1 ea

Part Name: Crew Step RH - High Gear 407



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 6/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV G SHEET 19 IPP REV:A 11.08.08 NEW ISSUE DD VERF:EC

Ship Via:

MAY 31 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/6/18	6/6/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 04 2018
110	Packaging	1 pcs	6/6/18	6/6/18	0.00	0.00	Packaging1-2		JUN 04 2018
120	QC	1 pcs	6/6/18	6/6/18	0.00	0.00	QC4		JUN 06 2018
125	DC	1 pcs	6/6/18	6/6/18	0.00	0.00	DC		JUN 06 2018
130	Packaging	1 pcs	6/6/18	6/6/18	0.00	0.00	Packaging3-4		JUN 07 2018
140	QC21-FG	1 Ea	6/6/18	6/6/18	0.00	0.00	QC21		JUN 07 2018

Part Op 125 - Photocopy blue file and type labels as per PPP D206-628-036 CHG 001
Descriptions: 130 - Identify and pack for shipping as per PPP D206-628-036 Location : FG121

9-80
FG124

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	4 Ea (4 ea)	90-Start up Operation	5048277
AN4-15A	Bolt	2 Ea (2 ea)	90-Start up Operation	5057424
D2731-3RG	Mounting Lug	2 Ea (2 ea)	90-Start up Operation	5152632x1
D3394-1RG	Lug	2 Ea (2 ea)	90-Start up Operation	5034751
D4308-042	Step, RH Crew	1 Ea (1 ea)	90-Start up Operation	5074067
D4309-1	Bushing	2 Ea (2 ea)	90-Start up Operation	5071859
MS21042-4	Nut	6 Ea (6 ea)	90-Start up Operation	5038763
NAS1149D0463J	Washer	6 Ea (6 ea)	90-Start up Operation	5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	4	112	0
	AN4-15A	2	379	0
	D2731-3RG	2	25	0
	D3394-1RG	2	2	0
	D4308-042	1	0	0
	D4309-1	2	30	0
	MS21042-4	6	91	0
	NAS1149D0463J	6	6,226	0



Container No: S077598



Part: D206-628-036

Job No: 177970

Serial No/Batch: S077598

Revision:

Inspector:

Exp Date: 06/04/2018

Instructions:

Dart Aerospace Lt.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/04/18

Part Specifications
Specifications could not be found.

Plex 5/23/18 2:35 PM dart.lacelle.linda

5.4 CREW STEP PARTS LIST

Qty -015	Qty -016	Qty -025	Qty -026	Qty -035	Qty -036	Part Number	Description
X						D206-628-015	CREW STEP, LH 206A/B
	X					D206-628-016	CREW STEP, RH 206A/B
		X				D206-628-025	CREW STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-026	CREW STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-035	CREW STEP, LH 407
					X	D206-628-036	CREW STEP, RH 407
				2	2	D2731-3RG	MOUNTING LUG
2	2	2	2			D2731-7RG	MOUNTING LUG
				2	2	D3394-1RG	MOUNTING LUG
2	2	2	2			D3394-3RG	MOUNTING LUG
		1		1		D4308-041	CREW STEP, LH
			1		1	D4308-042	CREW STEP, RH
2	2	2	2	2	2	D4309-1	BUSHING
1						D4357-041	CREW STEP, LH
	1					D4357-042	CREW STEP, RH
		4	4			AN4-11A	BOLT
4	4	4	4	4	4	AN4-12A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

5.5 MAINTENANCE STEP PARTS LIST

Qty -017	Qty -018	Qty -027	Qty -028	Qty -037	Qty -038	Part Number	Description
X						D206-628-017	MAINTENANCE STEP, LH 206A/B
	X					D206-628-018	MAINTENANCE STEP, RH 206A/B
		X				D206-628-027	MAINTENANCE STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-028	MAINTENANCE STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-037	MAINTENANCE STEP, LH 407
					X	D206-628-038	MAINTENANCE STEP, RH 407
2	2			2	2	D2731-3RG	MOUNTING LUG
		2	2			D2731-7RG	MOUNTING LUG
2	2			2	2	D3394-1RG	MOUNTING LUG
		2	2			D3394-3RG	MOUNTING LUG
2	2	2	2	2	2	D4309-1	BUSHING
		1		1		D4342-041	MAINTENANCE STEP, LH
			1		1	D4342-042	MAINTENANCE STEP, RH
1						D4358-041	MAINTENANCE STEP, LH
	1					D4358-042	MAINTENANCE STEP, RH
4	4	4	4	4	4	AN4-12A	BOLT
		4	4			AN4-13A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

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